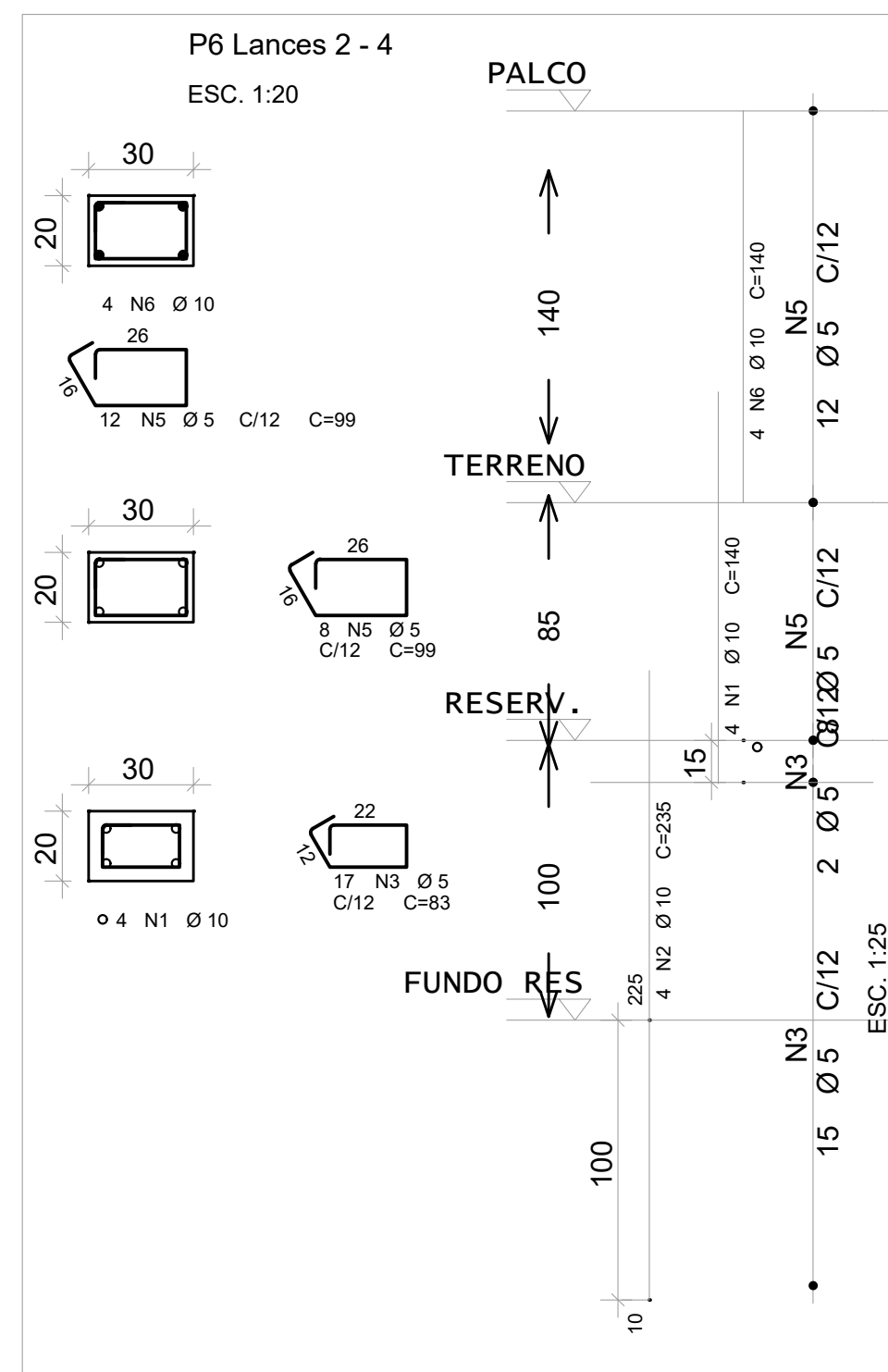
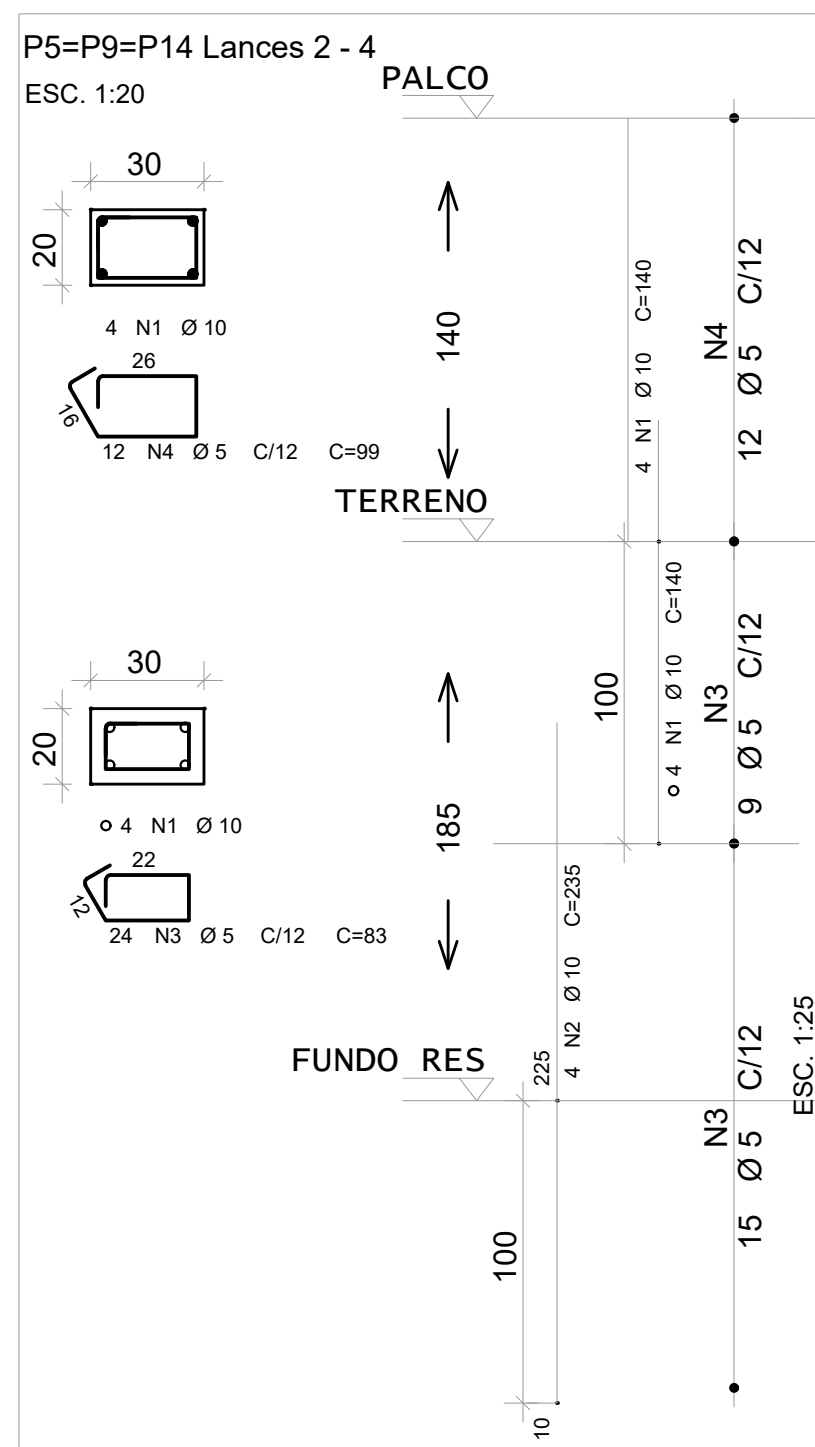
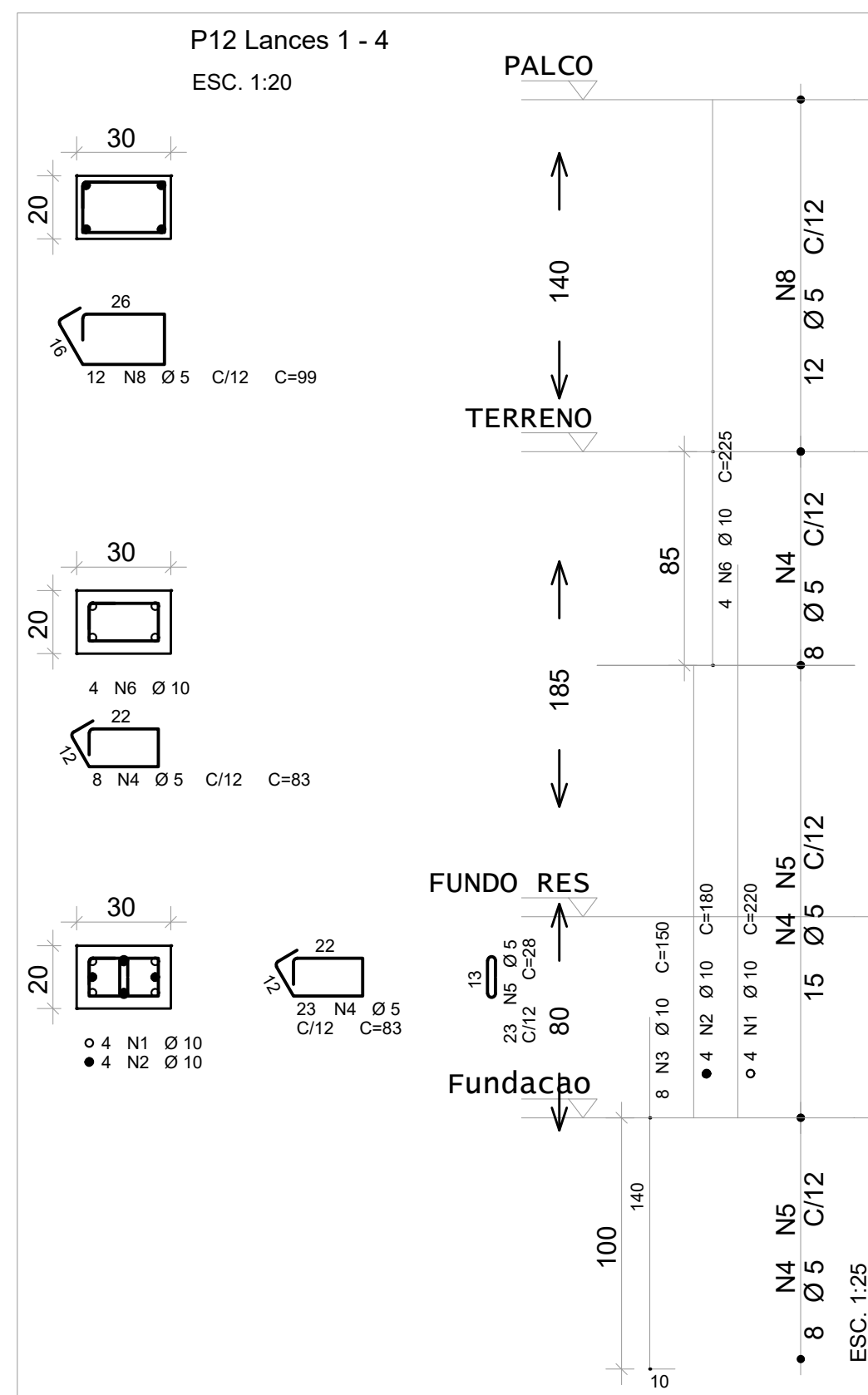
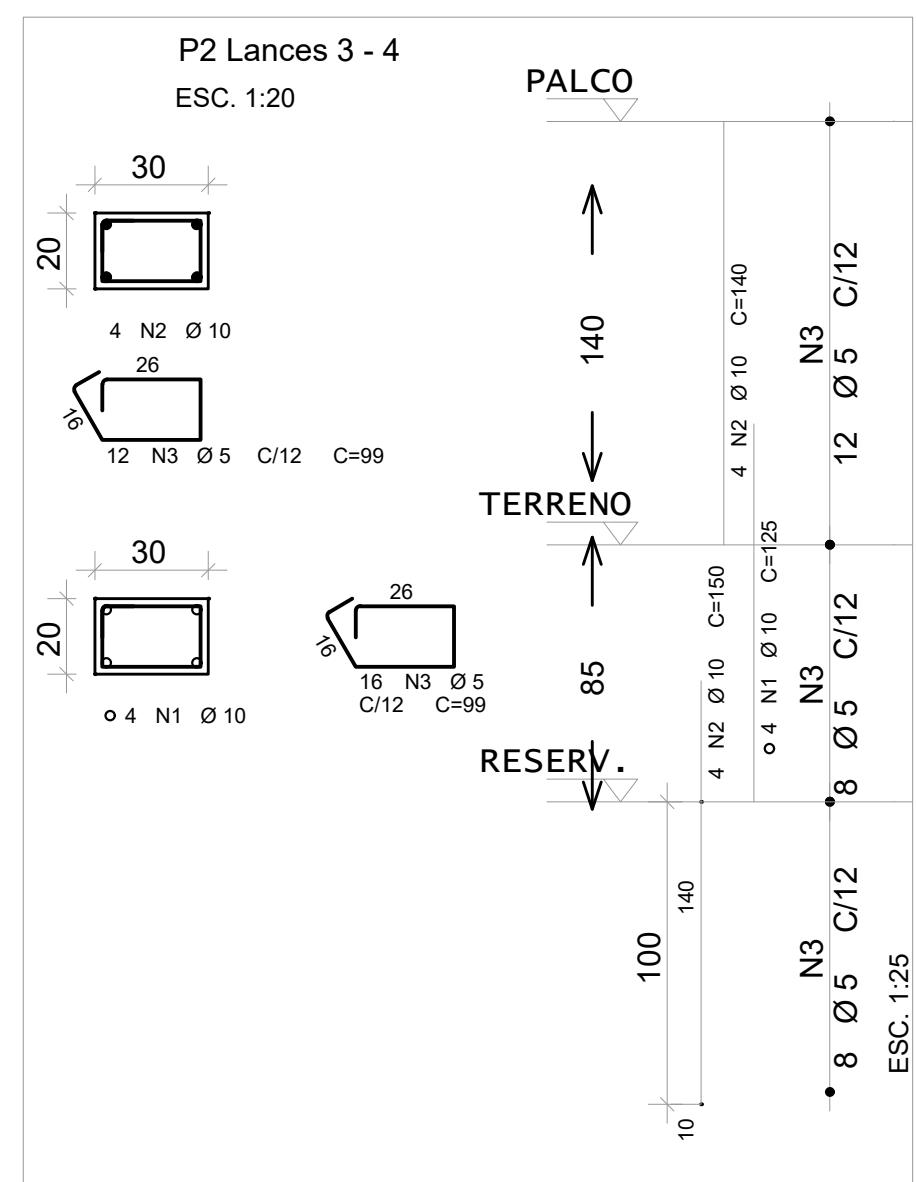
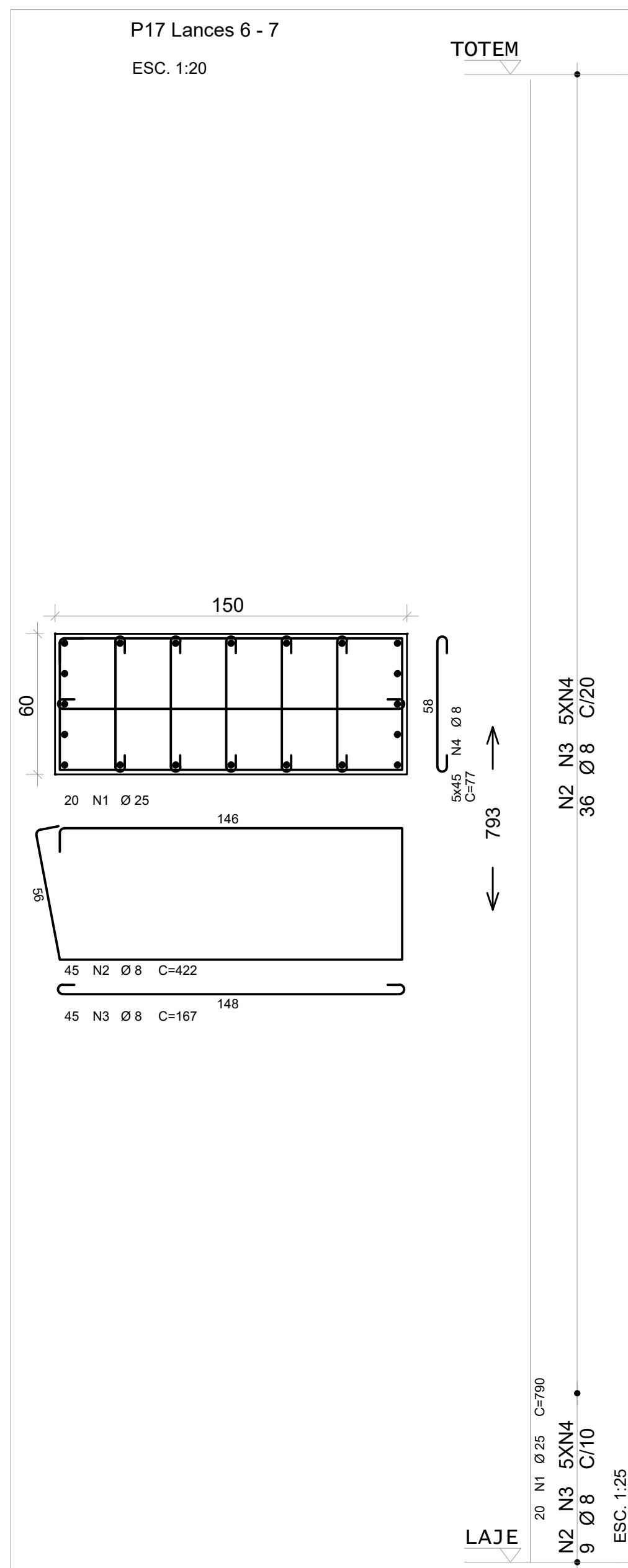
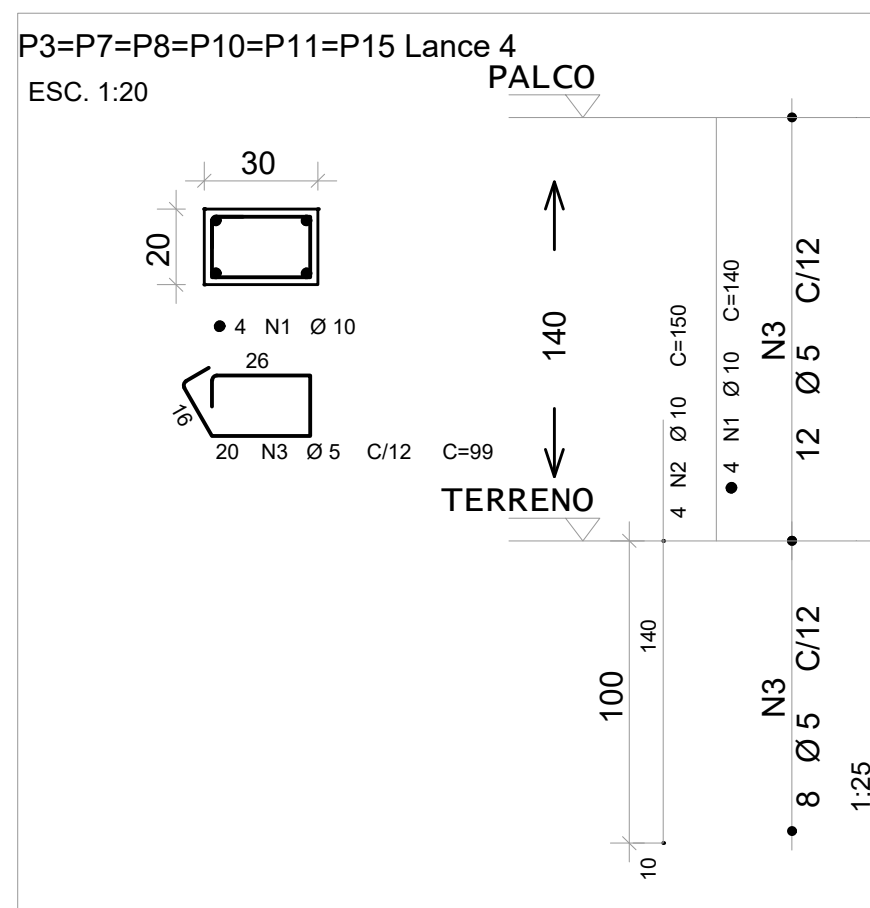
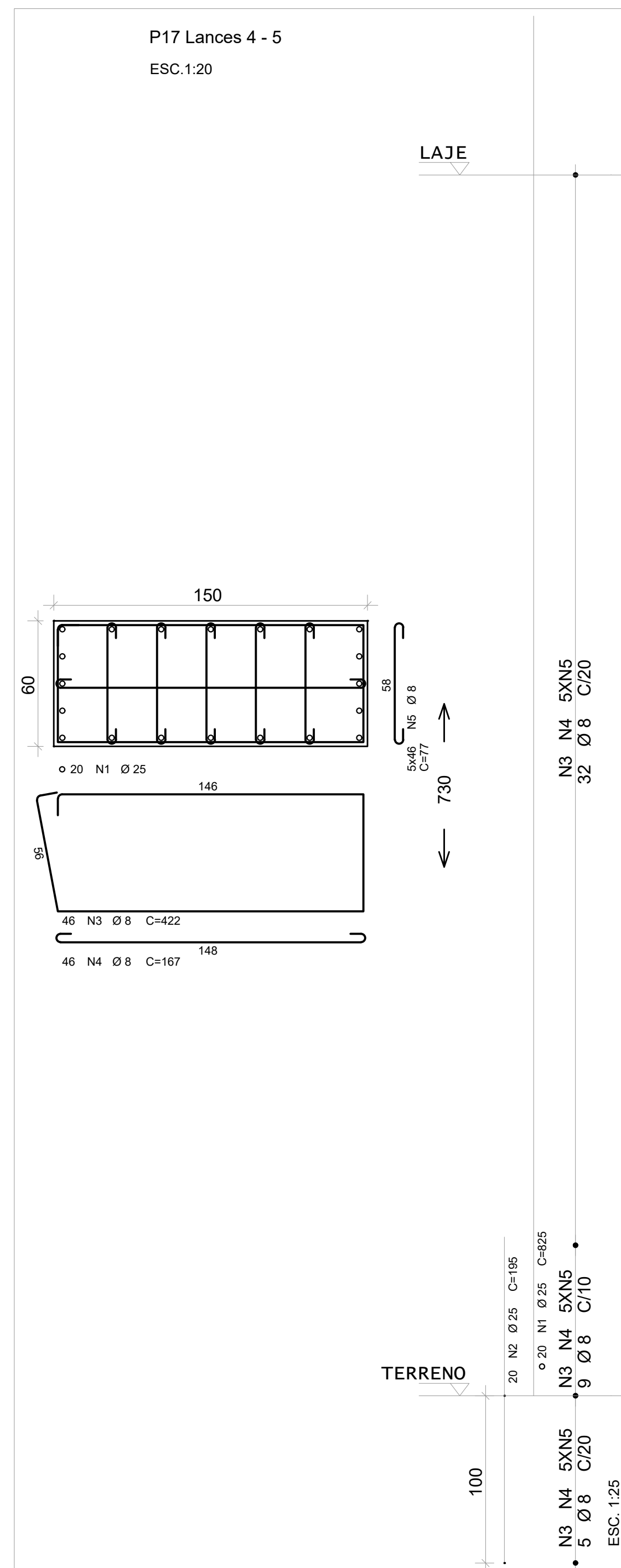




ACO	POS	BIT	QUANT	COMPRIMENTO		
				UNIT cm	TOTAL cm	
mm						
P2 Lances 3 - 4						
	50A	1	10	4	125	500
	50A	2	10	8	140	1120
	60A	3	5	28	99	2772
P3=P7=P8=P10=P11=P15 Lance 4 (X6)						
	50A	1	10	24	140	3360
	50A	2	10	24	150	3600
	60A	3	5	120	99	11880
P5=P9=P14 Lances 2 - 4 (X3)						
	50A	1	10	24	140	3360
	50A	2	10	12	235	2820
	60A	3	5	72	83	1976
	60A	4	5	36	99	3564
P6 Lances 2 - 4						
	50A	1	10	4	140	560
	50A	2	10	4	235	940
	60A	3	5	17	83	1411
	60A	5	5	20	99	1980
	50A	6	10	4	140	560
P12 Lances 1 - 4						
	50A	1	10	4	220	880
	50A	2	10	4	180	720
	50A	3	10	8	150	1200
	60A	4	5	31	83	2573
	60A	5	5	23	28	644
	50A	6	10	4	225	900
	60A	8	5	12	99	1188
P17 Lances 4 - 5						
	50A	1	25	20	825	16500
	50A	2	25	20	195	3900
	50A	3	8	46	422	19412
	50A	7	8	46	167	7682
	50A	4	8	230	77	17710
P17 Lances 6 - 7						
	50A	1	25	20	790	15800
	50A	2	8	45	422	18990
	50A	3	18	45	167	7515
	50A	4	8	225	77	17325

RESUMO DE AÇO			
AÇO	BIT mm	COMPR m	PESO kgf
60A	5	320	49
50A	8	886	350
50A	10	205	127
50A	25	362	1395
Peso Total	60A =		49 kgf
Peso Total	50A =		1871 kgf

[illegible]

FORMATO A